

IL Group Overview

Group Name	IL Group
Establishment	October 22, 1962
HQ Address	5-15-18, Mitsui, Ichinomiya-shi, Aichi 491-0827 Japan
Number of Members	289 Members (as of October 2025)
Business Activities	<p>Manufacture and sale of tack labels</p> <p>Manufacture and sale of labeling machines</p> <p>Manufacture and sale of packaging-related equipment</p> <p>Contract packaging</p> <p>Clinical trial site support services</p>
Group Companies	<p>IL Holdings Co., Ltd.</p> <p>IL Pharma Packaging Co., Ltd.</p> <p>IL Contract Packaging Co., Ltd.</p> <p>Yakuriken Co., Ltd.</p> <p>IWATA LABEL Europe GmbH</p> <p>IWATA LABEL USA INC.</p>

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Official Website



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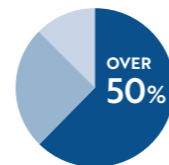
IL Group Introduction

Saving Lives with Labels

IL Group protects the safety and quality of pharmaceuticals through our labeling technology, contributing to clinical environments and their future. Building on our research and development specialized in the pharmaceutical and medical industry, we will continue to provide solutions that deliver true value to society.

Market Share of Prescription Pharmaceutical Labels in Japan

Over **50%**



Holding more than 50% of the Japanese pharmaceutical labeling market, we bring one of the most proven track records in the country.

*Source: Ministry of Health, Labour and Welfare NDB Open Data (April 2023–March 2024).

Annual Number of Pharmaceutical Labels Produced

Approximately **2 billion**

We specialize in the pharmaceutical and medical industry and consistently produce approximately 2 billion pharmaceutical labels annually.

Labeling Machine Sales

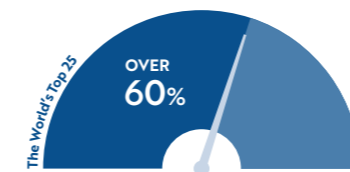
Over **1,000 units** worldwide

We have a globally proven track record of over 1,000 units installed, including Japan, the United States, Germany, Switzerland, Italy, South Korea, China, and India.



Global Customers

Working with over **60%** of the world's top 25 pharmaceutical companies



*Source: JPMA DATA BOOK 2026

Japanese Customers

Working with over **90%** of Japan's top 25 pharmaceutical companies



*Source: JPMA DATA BOOK 2026

We contribute to a safer and more secure future for medical settings and pharmaceutical products around the world with IL Labeling Technologies.



IL Group



Japan's market-leading functional label manufacturer specializing in the pharmaceutical and medical industry

Strengths of IL Group

01

Functional Pharmaceutical Labels Offering Safety and Practicality

With deep expertise in the pharmaceutical and medical industry, we deliver advanced design solutions such as shrink compatible packaging and tamper prevention features, providing exceptional performance that supports highly specialized packaging requirements. We provide high-quality labels based on GMP and international regulations, and can supply labels that meet environmental regulations in Europe. Backed by a proven track record of safety and reliability, we ensure product integrity and help you stand out in the market.

03

Leading Market Share in Japan and a Global Support Network

With a market share of over 50% in Japan's prescription pharmaceutical label market, an annual production volume of approximately 2 billion labels, and over 1,000 labeling machines sold, we hold a track record that leads the Japanese market. In addition to our bases in Japan, the United States, and Germany, we have established a global support system through partnerships with companies in Switzerland, Italy, South Korea, Indonesia, and India.



02

Total Labeling Solutions for Labels and Labeling Machines

We provide optimal solutions that combine labels and labeling machines, reducing costs and time with designs tailored to fit existing production lines. In addition to a comprehensive support system covering everything from installation to operation, we also offer contract packaging services that allow for implementation with minimal initial investment.



Our Businesses

Functional Pharmaceutical Labels



Vial Protect Pack (VPP)

This protective packaging features a dual-layer structure consisting of a plastic cup and a shrink-tack label to protect the vial and enhance breakage resistance. It is engineered to protect high value biologic products from breakage. Additionally, it prevents exposure to anticancer drugs remaining on the vial surface and minimizes the scattering of contents in the event of breakage.



Syringe Label with Tamper-Evident Features

This single label combines labeling and sealing functions, helping to streamline the packaging line. To use, simply twist the rubber cap at the tip to open; the design ensures a clear indication that the product has been opened.



Light Protection Pack

Available in clear, amber, and aluminum-coated, you can choose the type that best suits your light-blocking needs, from UV to visible light. Designed with an adhesive backing, these labels are easy to apply and feature a user-friendly design that accommodates shrinkage.

Labeling Machines



RC-506E

Next-generation compact, No-Change Part multi-purpose fully automatic labeler.
Container Type: Vials (ø16.0-ø50.0)
Processing Capacity: 100 cpm



CP-30S

The ideal model for small-batch production of shrink-tack labels. Compatible with VPP.
Container Type: Vials, Resin Bottles, Eye Drops
Processing Capacity: Max 30 cpm

CP-209

Model optimal for syringe assembly (rod and finger flange) with high label application accuracy. It delivers a tolerance of ±0.3 mm.
Container Type: Prefilled Syringes
Processing Capacity: Max 50 cpm



Contract Packaging Service

In accordance with pharmaceutical GMP standards, we handle secondary packaging and sample packaging for a wide range of products, including commercial pharmaceuticals, imported pharmaceuticals, and investigational drugs, even from small batches. In addition, for secondary packaging with functional features such as break-resistant and light-blocking properties, we provide comprehensive services ranging from packaging development and design support to sample evaluation and contract packaging.

Site Management Organization (SMO) Services

We provide comprehensive support for all aspects of clinical trial operations at clinical trial sites, primarily in Gunma and Tochigi Prefectures in Japan. In compliance with GCP standards, we conduct meticulous analysis of protocols and manage schedules to ensure that clinical trials are conducted appropriately and safely. To ensure that not only the clinical trial sites but also the patients can participate with peace of mind, we provide detailed and dedicated operational support.